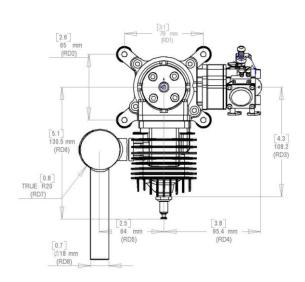
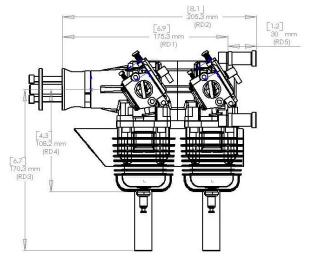
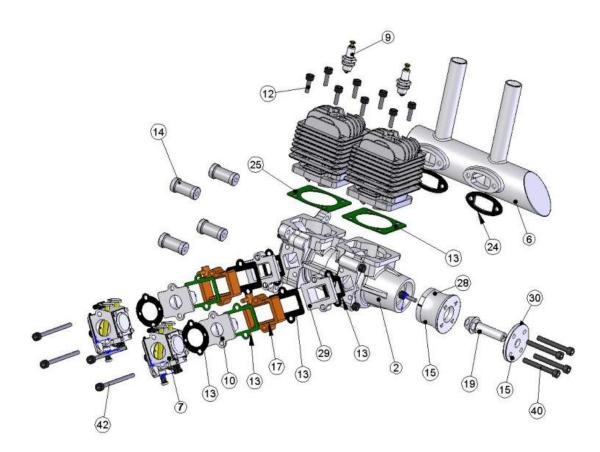
Technical Notes: DLA 64cc -I2, In-Line Gas Engine







Specifications:

DLA 64cc-I2

Power: 7.4 HP @ 6,600 rpm **Displacement:** 64 cc (3.91 in³) Idle Speed: ~ 1,200 – 1,450 rpm Static Thrust: 34.4 pounds @ 100 m (~ 328 ft Altitude) (Pulling Force) 30.4 pounds @ 1800 m (~5,900 ft Altitude) Propellers (Recommended): 22 x 10, 23 x 8/10, 24 x 8 ~1,200 to ~6,800 rpm **RPM Range:** Walbro[™], (Typ: HAC), Diaphragm Pump, 2 each Carburetor: CM-6 Iridium Special, (2 ea) Spark Plug: Muffler Volume: ~ 140 cc (8.54 in^3) Cylinder Diameter (Bore) Stroke: 37.0 mm / 30 mm (1.46 in / 1.18 in)**Compression Ratio:** 7.8:1 87 – 89 Octane, unleaded, ("Regular") Gas Gas: Oil Ratios: 30:1 – 40:1 Break-in Trial Run; 38:1 – 50 : 1 Normal Flying Weights: Engine: 77.0 oz, Muffler: 4.0 oz, Ignitions (2) 4.6 oz ea (Total: 90.2 oz = 5.64 lbs) Fully Advancing, Auto, Capacitive Discharge Ignition Ignition: 6.6 to 8.4 VDC, 2S - LiPo Unregulated **Ignition Power:**

(3.91 in³) Gas Engine

Support Information:

Ignition Battery:

Break-in Propeller (Suggested) Intake Manifold: Items Included in Retail Pkg: 2-S, LiPo, (1,300 to 2,100 mAh Typical) un-regulated.
6-S, 7.2 VDC, NiMH, (2,100 mAh Typical)
23 x 10
2-Leaf Reed Valve, V-Configuration, 2 each
Engine, Muffler (1) / Gasket & Bolts, CD Ignition (2 ea),
Sparkplug (2), Stand-off Mounts (Machined), Operations
Manual (on Website), Bolts–Mounting, Spiral-Nylon Wire Sleeve

	Mount Dimensions		Mounting	Stand-Off	Prop Bolts	Muffler Bolts
	X (mm)	Y (mm)	Bolts	Mounts		
DLA 64cc-I2	78	65	5.0 x 0.8 - 60 mm	13 OD x 30 L mm	5.0 x 0.8 – 40- 45 mm	5.8 x 0.8 - 16 mm

Suggested Items:

<u>Gas Tank</u>	(Pilot's Choice)
Fuel Point [™]	(From Golden Skies R/C)
Gas Line	(From Golden Skies R/C)
Ignition Kill Switch	(From Golden Skies R/C)
<u>Propeller</u>	Sail, Falcon, Xoar, From GS-R/C)
2-Cycle Oil	(Pilot's Choice)
Gas Line Filter	(Pilot's Choice)
Mounting Template	(From Golden Sksies R.C)
Propeller Drill-bit Guide	(From Golden Skies R/C)
Torque Wrench	(Pilot's Choice)
<u>Spinner</u>	(From Golden Skies R/C)
Battery, Ignition	(Pilot's Choice)
Tachometer	(From Golden Skies R/C)